

## Driving decarbonisation in the adhesive tape industry

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In a world racing toward net-zero, the adhesive tape industry—a seemingly modest player—holds untapped potential to drive meaningful change. From automotive manufacturing to electronics and packaging, **tapes are integral to modern production**, yet their carbon footprint often goes unnoticed. As sustainability climbs the agenda, industry leaders are turning their focus to **reducing Scope 3 emissions**, sourcing low-carbon raw materials, and embracing circular design principles. Let's take a look at how innovation, regulation, and collaboration are converging to reshape the adhesive tape landscape into a model for **low-carbon transformation**.



### Tackling raw materials for decarbonisation

One of the first steps in driving decarbonisation involves reevaluating the raw materials used in adhesive tapes. Historically, the industry has relied on petrochemical derivatives such as synthetic rubbers, acrylics, and silicone-based adhesives. This dependency directly contributes to the carbon intensity of the products.

Bio-based alternatives, including plant-derived polymers made from cellulose, starch, or vegetable oils, are increasingly seen as viable replacements for fossil-based materials. Similarly, recycled raw materials could supplement both adhesives and backing materials, **reducing virgin material usage** while promoting sustainable sourcing practices.

The tapes industry now offers several commercial products featuring both **bio-based and recycled content**, some of which are summarised below:

Company	Product	Recycled or Bio-based content
monta	<a href="#">rPET tape</a>	Filmic backing made with <b>90%</b> post-consumer recycled PET
	<a href="#">Bio-based self-adhesive tape</a>	Made of around <b>90%</b> renewable resources including PLA backing material and a unique natural rubber adhesive
tesa	<a href="#">PET packaging tape</a>	Backing made with <b>70%</b> post-consumer recycled PET
	<a href="#">Bio-based paper packaging tape</a>	The total bio-based carbon content of this product was measured to be <b>92%</b> according to DIN CERTCO.
Lohmann	<a href="#">Solvent-free biobased adhesive tapes</a>	The tape contains <b>50%</b> bio-based adhesive and is solvent-free.
Irplast	<a href="#">Pressure-sensitive adhesive tape</a>	Made of <b>34%</b> post-industrial recycled Irplast BOPP film
		Cores made from recycled cardboard
PPM	<a href="#">Duct tape</a>	Up to <b>48%</b> of the plastic of this product comes from post-industrial recycled materials
	<a href="#">Packaging tape</a>	<b>40-60%</b> of the raw materials comes from natural sources

Table 1. Incorporating bio-based and recycled content in tapes: Commercial examples

Additionally, **supply chain transparency**—ensured through digital tracking systems and partnerships with ESG-compliant suppliers—creates a robust foundation for sustainable practices, addressing indirect emissions generated during raw material procurement.

## Revolutionising manufacturing with energy efficiency

Processes such as coating, drying, and curing are central to adhesive tape production. Addressing these processes through **energy efficiency measures and renewable energy integration** is essential for decarbonisation.

Innovative manufacturing practices include the implementation of energy-efficient equipment, optimised production schedules, and the use of heat recovery systems to capture and reuse energy. Moreover, adhesive tape manufacturers can shift to renewable energy sources like solar or wind power to **reduce dependence on traditional fossil fuel-based electricity**. Investments in on-site renewable energy infrastructure, including solar panel installations, can drastically lower operational emissions. For businesses unable to generate their own clean energy, partnering with utility companies for green energy procurement offers a reliable alternative.

## Redefining product design for sustainability

Driving decarbonisation also necessitates rethinking how adhesive tapes are designed. Reducing material usage, improving product longevity, and incorporating innovative functionalities are key steps in this process.

For instance, lightweight adhesive tape designs with thinner layers can significantly reduce raw material demands. Adhesives incorporating multifunctional properties—such as insulation or flame resistance—enable reductions in additional components, **improving both sustainability and performance**. [Debonding-on-demand technologies](#) exemplify groundbreaking innovation by facilitating clean and controlled disassembly of bonded components for recycling and reuse. This technology encourages alignment with circular economy practices, ensuring the end-of-life disposal of adhesive tapes does not result in excessive material waste.

## Fostering industry collaboration and policy advocacy

Systemic decarbonisation will require **collective efforts** across the adhesive tape value chain. Partnerships with research institutions, government agencies, and non-governmental organisations can drive systemic change by fostering innovation and establishing standards.

Raising consumer awareness about the environmental benefits of **low-carbon tapes** can boost demand and adoption. Additionally, clear end-of-life instructions can encourage responsible disposal or recycling. Industry bodies like **Afera**, **The European Adhesive Tape Association** play a key role by promoting knowledge-sharing, shaping regulatory responses and coordinating joint initiatives.

One standout example is that of TACK (Tape and Adhesives Calculation Kit) —the [newly launched Product Carbon Footprint \(PCF\) Calculation Tool](#) for the adhesives and tapes industry, which has been jointly developed by Afera and IVK, the **German Adhesives Association**.



## What gets measured gets managed

For most industries, tackling scope 3 emissions has long been a challenge. TACK now provides a **standardised, user-friendly solution**, ensuring businesses can accurately assess and report their PCFs. This web-based tool, [designed by Sphera](#), is backed by **ISO standards, Tfs guidelines** and **third-party verification**.

### Key Features of TACK:

- **Lifecycle assessment (LCA):** TACK enables cradle-to-gate PCF calculations with ease and precision, evaluating greenhouse gas emissions across the entire product lifecycle.
- **Compliance with ISO standards and Tfs PCF guidelines:** It adheres to standards such as ISO 14067:2018 and ISO 14040:2006 and the Together for Sustainability (Tfs) PCF guidelines, which provides comprehensive instructions for calculating cradle-to-gate PCFs for chemical manufacturers, increasing accuracy and standardisation.
- **Regulatory alignment:** TACK prepares manufacturers for evolving European regulations, including the Eco-design for Sustainable Products Regulation (ESPR), which mandates PCF data for product transparency and environmental compliance.



### Applications of TACK in decarbonisation:

By offering **measurable metrics** and supporting informed decision-making, TACK serves as a cornerstone for the adhesive tape industry's transition toward decarbonisation.

- **Identifying emission hotspots:** By pinpointing high-emission stages in production or raw material procurement, manufacturers can target areas for improvement.
- **Supply chain optimisation:** Transparent PCF calculations promote collaboration with suppliers to reduce indirect emissions.

- **Meeting carbon neutrality targets:** Through actionable insights, manufacturers can align their operations with global climate goals, including the European Green Deal's objective of achieving net-zero emissions by 2050.

## Conclusion: Building a low-carbon future

Driving decarbonisation in the adhesive tape industry is not just a critical step toward addressing global climate change, but also an opportunity for **innovation, efficiency, and sustainability**. From raw materials to manufacturing, product design, and end-of-life management, each stage of the adhesive tape lifecycle offers opportunities to reduce emissions and promote sustainable practices.

The integration of tools like [TACK underscores the industry's commitment to transparency](#), measurable progress, and environmental accountability. By embedding circular economy principles, fostering collaboration, and embracing advanced technologies, the adhesive tape industry is poised to lead the charge toward a **sustainable, low-carbon future**.

Let's build this future together—one bond at a time.